

## SUBLI BLOCK

XP3029 50cm wide x 20m · XP3035 75cm wide x 20m

Subli Block is manufactured with a blockout layer which eliminates bleed through on sports shirts. Use on sublimation printed textiles and dyed polyester sportswear to avoid dye migration.

50cm & 75cm samples are available free of charge upon request.

### STEP BY STEP

#### STEP 1

Print your design on the smooth matt side (Do not mirror image). Allow to dry for 4 hours.

#### STEP 2

Weed away any excess material. Cover the transfer with application tape and using a hard squeegee, using heavy pressure, remove any air bubbles. Turn over and peel the backing away.

#### STEP 3

Place transfer face up onto the garment (application tape on top) cover with a silicone sheet and press for 20 seconds at 150°C.

#### STEP 4

Once pressed, remove the silicone sheet and peel hot or cold.

#### MICRONS

190

#### FINISH

MATT

#### TACK

NO

#### PEEL

HOT

#### PU OR PVC

PVC

### PRODUCT INFORMATION

<b>SIZE:</b>	50cm & 75cm wide x 20m rolls
<b>CUTTING FORCE:</b>	Flock Blade * (Roland: from 65gf. Mimaki: from 55gf)
<b>APPLICATION TAPE:</b>	Standard or Universal
<b>DRYING TIME:</b>	4 hours

It is recommended to backweed Subli Block when looking to achieve small detail

### SUITABLE FOR

COTTON  
POLYESTER  
POLYESTER / COTTON

### TRANSFER SETTINGS

<b>TIME</b>	20 seconds
<b>TEMP</b>	150°C
<b>PRESSURE</b>	Medium
<b>PEEL</b>	Hot or Cold

### ACCREDITATIONS



### PRINT SETTINGS

Refer to 'Textile Transfer Print Settings' sheet.

### CARE INFORMATION

**WASH UP TO 40°C INSIDE OUT**  
**DO NOT DRY CLEAN**  
**DO NOT TUMBLE DRY**  
**CAN BE IRONED INSIDE OUT**  
**STORAGE** (Store vertically in a dry room between 15-30°C)

\* All force testing has been undertaken using a NEW film blade on a Roland SP300I and a Mimaki CJV150-75. The force will increase with the age of the blade, therefore always test prior to use.

**PLEASE NOTE:** The sellers and manufacturers maximum obligation shall be to replace any product that has been proven to be defective. Neither the seller nor the manufacturer of Subli Block shall be liable for any injury direct or consequential, arising out of the use of, or inability to use this range. Subli Block has been tested using Kustom Kit garments, when applying to other garment brands results may vary, testing prior to purchase is recommended.