



# INSTRUCTION & INFORMATION

## GEN FLEX

XP3155-01, XP3155-05 & XP3155-25 - 50cm Wide

Gen Flex is a new polyurethane transfer film equipped with a medium tack carrier which works well for small detailed designs. The transfer film has a soft touch and a matt surface finish.

A4 samples are available free of charge upon request, for larger samples 1m rolls are available to purchase.

### STEP BY STEP

#### STEP 1

Cut your design in mirror image  
Film blade required.

#### STEP 2

Weed away any excess material.

#### STEP 3

Place transfer face down onto the garment with the transparent backing on top and press for 10 seconds at 160°C.

#### STEP 4

Remove the transparent backing hot or warm.

DURABILITY	MICRONS	FINISH	TACK	PEEL	PU OR PVC
40°C	70	Matt	Medium	Hot or Warm	PU

### PRODUCT INFORMATION

**SIZE:** 50cm wide x 1m, 5m & 25m rolls

**CUTTING FORCE:** Film Blade (0.25) from 30gf \*

**TRANSFER LAYERING:** Yes (as per the below)

1st layer: 160°C/10s, peel hot or cold

2nd layer: 160°C/20s + peel cold

Washing parameters: 40°C

### SUITABLE FOR

COTTON

POLYESTER

POLYESTER/COTTON

### ACCREDITATIONS



### TRANSFER SETTINGS

TIME	10 seconds
TEMP	160°C
PRESSURE	Medium
PEEL	Hot or Warm

### CARE INFORMATION

WASH - 40°C

CAN BE TUMBLE DRIED

IRON ON REVERSE

STORAGE (Store vertically in a dry room between 15-30°C)

\* All force testing has been undertaken using a NEW blade on a Roland GS24. The force will increase with the age of the blade, therefore always test prior to use.

**PLEASE NOTE:** The sellers and manufacturers maximum obligation shall be to replace any product that has been proven to be defective. Neither the seller nor the manufacturer of Gen Flex shall be liable for any injury direct or consequential, arising out of the use of, or inability to use this range. Gen Flex has been tested using Kustom Kit garments, when applying to other garment brands results may vary, testing prior to purchase is recommended.



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